



## Marine Brochure

Water Makers & Accessories

With a Sea Recovery water maker you will....





## **Save money and add resale value to your boat**

Wash your boat and rigging with spot-free water

## **Please your loved ones and enjoy a clean lifestyle with convenience**

Have an abundance of safe drinking water

Take long showers in soft water

## **Make clear ice for that perfect drink**

Wash your clothes and dishes with fresh, spot-free, soft water

Be a good neighbor and share water with other boats

## **Cruise where you want with no worry of fresh water**

Carry less water and more fuel

Gain fuel efficiency without thousands of pounds of water

## **Go farther with less fuel**

The possibilities are endless

## **A Sea Recovery water maker is not an option, it's a necessity**

### **Why choose Sea Recovery?**

For the last 25 years, Sea Recovery has set the marine industry standard in high quality products, innovative technology, and dependable customer support. Customer satisfaction of Sea Recovery products and support are the result of our 25 years of dedication in providing the marine community with unequaled quality, performance, and reliability.

#### **COMPANY VALUE**

With your purchase of a Sea Recovery water maker, we'll be there all the way to support you if you need us. With our 40,000 square foot stocking warehouse, multimillion dollar inventory, and over 60 dedicated employees to serve you, our technical support and customer assistance are always available for your convenience. Wherever the seas take you, you'll find our worldwide network of servicing dealers trained, ready, and able to assist you.

#### **LAND-BASED APPLICATIONS**

Aside from our wide range of marine products, Sea Recovery also offers a versatile selection of reverse osmosis desalinators designed to accommodate land applications. Our new fully automated Aqua Matic is perfectly suited for residential, restaurant, and small hotel use. For more information on our complete range of land-based systems from 450 to 44,000 gallons per day, please contact Sea Recovery for our Commercial Series brochure.

#### **THE BEST FIT FOR YOUR BOAT**

Regardless of boat size or type, Sea Recovery has a water maker ideally suited for you. Sea Recovery manufactures fully automated systems, semi-automatic systems, and automated, energy efficient systems. Whether you own a small craft or a mega-yacht, we have a water maker with the right capacity and configuration for you.

#### **CERTIFICATIONS & STANDARDS**

In Sea Recovery's commitment to quality, we design and manufacture our products with robust engineering to surpass marine industry standards. Our equipment meets and exceeds various military and government specifications as well as specifications set by ASME, ASTM, API, AWWA, NEC, and NEMA.

## TOMORROW'S TECHNOLOGY, HERE TODAY

Robust Engineering and Innovative Design by Sea Recovery's Engineering Team.

The simple things in life make the difference.

Double O-ring seals ensure years of use without leaks.

Our high-pressure pumps, enhancers, and fittings are made from a super duplex stainless steel guaranteeing higher resistance to pitting, stress corrosion, and cracking in comparison with conventional stainless steels, and resulting in extended years of useful life in sea water. We use only 100% corrosion proof fiberglass reinforced plastic (FRP) high-pressure vessels. All corrosion resistance 6061 aluminum frames, structures, and brackets are white metal sand blasted, then powder coated for superior corrosion resistance and a long lasting, smooth, beautiful finish.

All products are 100% designed and manufactured in house by Sea Recovery's mechanical, design, and electronic engineers. Pressure ratings of all components hold to a minimum of 4:1 safety burst pressure (four times normal working pressure).

Compact designs maximize space utilization, providing the greatest water production in the smallest space.

Smooth operation and the lowest sound emission in the industry are gained through the design of specific high-pressure pumps ideally matched for flow and pressure characteristics.



### ABS TYPE ACCEPTANCE



Sea Recovery's reverse osmosis desalination systems are type accepted by the American Bureau of Shipping, ABS. Safety, service, and solutions are the three goals that define the activities of ABS. From its inception in 1862, setting safety standards for the marine industry has been the core commitment of ABS. In 1985, Sea Recovery became the only R.O. desalination manufacturer to gain full product line type acceptance by the American Bureau of Shipping. Today, we are still the only manufacturer to achieve this certification.

### NMMA & SCMA MEMBERSHIP



For over 25 years, Sea Recovery has been an active member in good standing with the National Marine Manufacturers Association (NMMA) and the Southern California Marine Association (SCMA).

### CE APPROVAL



Sea Recovery's reverse osmosis desalination systems have been independently tested and determined to be in compliance with European CE (Conformité Européenne). The CE mark ('Trade Passport to Europe') is a visible declaration by Sea Recovery that our equipment, which is marked, complies with all the requirements of all the applicable directives. The letters, CE, indicate that Sea Recovery has undertaken all assessment procedures required for the product and indicates conformity to the legal requirements of the EU Directives.





Picture courtesy of Lazzara Yachts

# Aqua Matic™

## Aqua Matic™ 450 - 1800 Series

- For those that demand perfection, state-of-the-art, low maintenance, automation, and high reliability. The Aqua Matic is ideal for mid to large yachts 40 to 150 feet in length (18 to 68 meters).
- The perfect choice for continuous and unattended operation in land and commercial vessel applications.
- Fresh water production from 19 to 75 U.S. gallons per hour of operation (450 to 1,800 U.S. gallons per 24 hours), or 71 to 284 liters per hour (1,703 to 6,814 liters per 24 hours). Models are in-field upgradeable to higher production capacities.
- Patent pending features allow for fully automated one-touch operation that does not require operator attention or pressure adjustment. The system self-adjusts to any feed water condition.
- User-friendly touch screen is simple to use and easy to understand with pictorial displays of all operating conditions at the system with user defined U.S. standard or metric measurements.
- The automatic, safe, sequential shut down can be set for time duration or product water production amount and may be operated in the fully automated or manual mode.
- Automated screens inform the operator of required maintenance.
- Full remote control touch screen operation available.
- Automated fresh water flush at each shut down and every 7 days protects the system and R.O. membrane elements.
- Patented super duplex material, radial axial, high-pressure, quintuplex, plunger pump operates for 8,000 hours between required maintenance. The Aqua Matic pump is water lubricated (no oil changes are required) and smooth running without pulsations or vibration. The Sea Recovery exclusive Noise Reduction Chamber minimizes sound emission.
- Commercial pre-filter, oil/water separator, pH neutralizer, and fresh water flush are offered free of charge with each Aqua Matic Series 450 to 1800 GPD system.
- Versatile models (compact or modular) offer unlimited installation possibilities.

## Aqua Matic™ 450 - 1800 Series

The vision and directions were clear and specific: Create a simple-to-use automatic water maker with robust engineering, extended service life, and low maintenance. The Sea Recovery engineering team worked on this project for two years to bring water making to its ultimate, yet simplest form: Just touch the screen and the Aqua Matic does the rest automatically, with reduced maintenance, giving you more leisure time.

Sea Recovery's super duplex, quintuplex, radial axial, high-pressure pump is water lubricated, requiring no oil changes and no maintenance for 8,000 hours of operation. The Aqua Matic is the only reverse osmosis desalinator that is designed for one year continuous unattended operation, which makes it ideally suited for any industry or application.

High-Pressure Pump



One finger touch brings you Sea Recovery's new patent pending automation that virtually eliminates the need for an operator. The Aqua Matic requires no pressure adjustment and self-regulates to any feed water condition. The user-friendly touch screen displays pictorial images of all operating conditions, which can also be viewed with the optional remote touch screen controller from any location. All system readings can be selected to display either U.S. standard or metric measurements. Automatic shut down can be set for a given time or for a specified amount of product water produced. Tank level switches may be installed to control shut down and also prevent start up if the tanks are full. For those who wish to be in control, the system may also be operated in manual mode.

All aspects of operation are displayed on straightforward screens providing simple, intuitive information and directions. Below are just 5 of over 100 information screens that automatically display at the appropriate time.



For those who demand simplicity, excellence, automation, elite technology, and low maintenance, the Aqua Matic is the only choice.

### ELECTRICAL SPECIFICATIONS:

At normal operation the booster pump starts first, then several seconds later the high-pressure pump starts. H.P. = Horse Power; RPM = Revolutions Per Minute; FLA = Full Load Operating Amperes; LRA = Locked Rotor Amperes @ Start Up; Max. = Maximum. Please specify operating AC voltage, cycles, and phase when ordering system.

### SINGLE PHASE ALTERNATING CURRENT. DUAL VOLTAGE & DUAL CYCLE ELECTRIC MOTORS:

Pump Motor	Voltage VAC	Hz	H.P.	RPM	Max. FLA	Max. LRA
Booster Pump	110-220 / 115-230	50 / 60	.5	2850 / 3450	9.4 - 4.7	20 - 10
High-Pressure Pump	110-220 / 115-230	50 / 60	2.5 / 3	2850 / 3450	25.4 - 12.7	89 - 44

### THREE PHASE ALTERNATING CURRENT:

Pump Motor	Voltage VAC	Hz	H.P.	RPM	Max. FLA	Max. LRA
Booster Pump	220-380 / 230-460	50 / 60	.5	2850 / 3450	2.5 - 1.5	8.2 - 4.7
High-Pressure Pump	220-380 / 230-460	50 / 60	2.5 / 3	2850 / 3450	7.9 - 4.6	24.9 - 14.4

### RECOMMENDED AMPERAGE RATING OF CIRCUIT BREAKER:

Operating AC Voltage	Phase	Recommended Circuit Breaker
110 - 115 / 220 - 230	Single	50 Ampere / 25 Ampere
220 - 230 / 380 / 460	Three	15 Ampere / 10 Ampere / 10 Ampere

### WEIGHTS:

	450-1	700-1	900-1	900-2	1400-2	1800-2
Compact Weight in Lbs. / Kg	142 / 65	145 / 66	147 / 67	154 / 70	160 / 73	165 / 75
Modular Weight in Lbs. / Kg	137 / 63	140 / 64	142 / 65	149 / 68	155 / 71	160 / 73

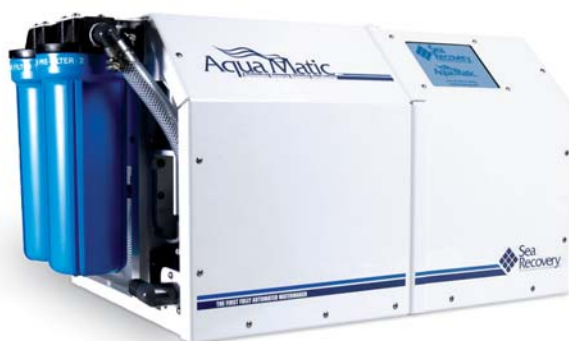
**WATER CONNECTIONS:** Feed Water 3/4", Brine Discharge 3/4", Product Water 1/2"



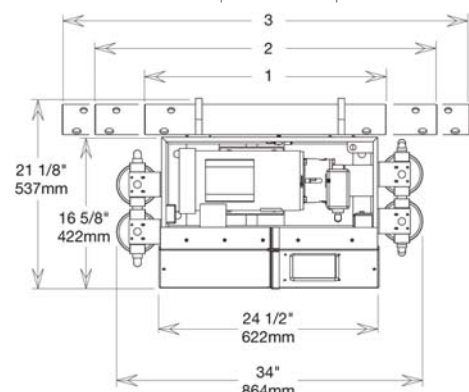
## Aqua Matic Compact

Part Number	Model Number	1 hour of operation:	24 hours of operation:
		U.S. Gal / Liters	U.S. Gal / Liters
A12000451C	Aqua Matic Compact 450-1	19 / 71	450 / 1,703
A12000701C	Aqua Matic Compact 700-1	29 / 110	700 / 2,650
A12000901C	Aqua Matic Compact 900-1	38 / 142	900 / 3,407
A12000902C	Aqua Matic Compact 900-2	38 / 142	900 / 3,407
A12001402C	Aqua Matic Compact 1400-2	58 / 221	1,400 / 5,300
A12001802C	Aqua Matic Compact 1800-2	75 / 284	1,800 / 6,814

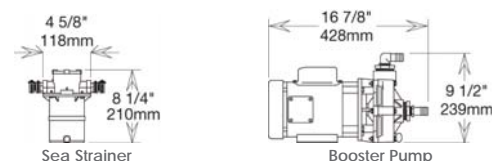
**Aqua Matic Compact** style is a low profile, small footprint, horizontal one-piece frame configuration that minimizes installation time. All components within the frame are readily accessible for ease of maintenance. Items external of the frame include: sea strainer, booster pump, optional multimedia filter, optional plankton filter, commercial pre-filter, oil/water separator, optional rinse & clean valves, fresh water flush, optional remote touch screen, and optional soft motor starter.



1. 27 15/16" - 710mm : SRC Aqua Matic Compact 450-1 & 900-2
2. 37 15/16" - 964mm : SRC Aqua Matic Compact 700-1 & 1400-2
3. 46 15/16" - 1192mm : SRC Aqua Matic Compact 900-1 & 1800-2



System Diagram



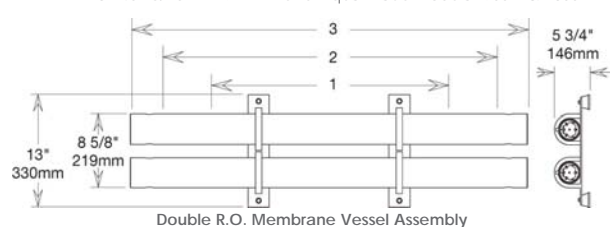
## Aqua Matic Modular

Part Number	Model Number	1 hour of operation:	24 hours of operation:
		U.S. Gal / Liters	U.S. Gal / Liters
A12000451M	Aqua Matic Modular 450-1	19 / 71	450 / 1,703
A12000701M	Aqua Matic Modular 700-1	29 / 110	700 / 2,650
A12000901M	Aqua Matic Modular 900-1	38 / 142	900 / 3,407
A12000902M	Aqua Matic Modular 900-2	38 / 142	900 / 3,407
A12001402M	Aqua Matic Modular 1400-2	58 / 221	1,400 / 5,300
A12001802M	Aqua Matic Modular 1800-2	75 / 284	1,800 / 6,814

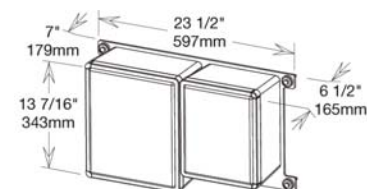
**Aqua Matic Modular** style allows for separate system component placement, which gives more versatility to the installation when there is insufficient space for the compact system.



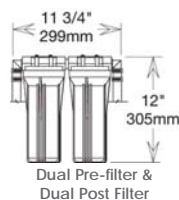
1. 27 15/16" - 710mm : SRC Aqua Matic Modular 450-1 & 900-2
2. 37 15/16" - 964mm : SRC Aqua Matic Modular 700-1 & 1400-2
3. 46 15/16" - 1192mm : SRC Aqua Matic Modular 900-1 & 1800-2



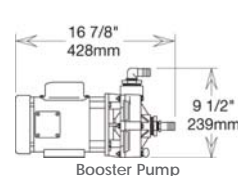
Double R.O. Membrane Vessel Assembly



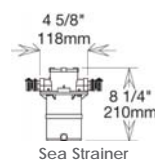
Control Panel



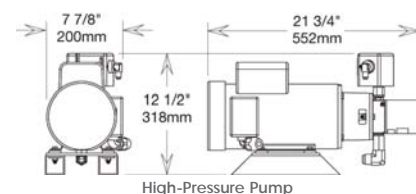
Dual Pre-filter & Dual Post Filter



Booster Pump



Sea Strainer



High-Pressure Pump



# AquaWhisper™

Picture courtesy of Cabo Yachts

## Aqua Whisper™ 450 - 1800 Series

- Multiple product water production capacities from 450 to 1,800 U.S. Gallons per 24 hours of operation (or 19 to 75 U.S. Gallons Per one hour of operation (1,703 to 6,814 Liters Per 24 hours of operation or 71 to 284 Liters Per one hour of operation). Models are "in-field" upgradeable to higher production capacities.
- Semi-automatic operation requires only pressure adjustment to varying feed water conditions
- User-friendly touch pad control panel is simple to use and easy to understand
  - Simple touch operation at the System
  - Product water quality is displayed in bar graph format with 10 LEDs
  - Touch pad provides an additional 10 illuminated LED status indication lamps of the system operation
  - Fault LED indication is provided for easy diagnosis of required maintenance.
- Full remote control operation touch pad available
- Optional automated fresh water flush at each shut down and every 7 days protect the system and R.O. membrane elements
- Duplex material reverse osmosis triplex ceramic plunger pump
  - 2,000 hours of operation between maintenance
  - Low noise manifold design
  - Specifically engineered for the sea water reverse osmosis industry.
- For those that demand perfection, state of the art, low maintenance, semi-automatic operation, and high reliability
- Ideal for mid to large yachts 40 to 150 feet in length (18 to 68 meters)
- Commercial pre-filter & oil/water separator are included free of charge with each Aqua Whisper Series 450 to 1800 GPD system.
- Versatile models (compact or modular) offer unlimited installation possibilities.

## Aqua Whisper™ 450 - 1800 Series

Ideal for mid to large size yachts 40 to 150 feet in length (18 to 68 meters), the Aqua Whisper water maker features semi-automatic operation with a touch pad control panel that allows simple touch-and-go operation. The touch pad provides ten (10) illuminated LED status indication lamps of the system operation, which can also be viewed and managed with the optional Touch Pad Remote from anywhere on the boat. Product water quality is displayed in bar graph format with an additional ten (10) LEDs, and fault LED indication is provided for easy diagnosis of required maintenance.

The Aqua Whisper high-pressure, triplex, ceramic, plunger pump is engineered for 2,000 hours of operation before any maintenance is required. This high-pressure pump, specifically engineered for the sea water reverse osmosis industry, is several dB quieter than conventional high-pressure pumps found on other desalinators. This rugged ceramic plunger pump is manufactured with a highly corrosion and erosion resistant Duplex stainless steel material, which provides greater protection than 316 SS stainless steel. The Aqua Whisper emits a low degree of sound emission.



Sea Recovery's high-pressure designs include double O-ring seals on duplex stainless steel fittings to ensure leak proof operation.



State-of-the-art microprocessor control logic keeps constant watch over all vital functions of the Aqua Whisper system.



Corrosion proof fiberglass reinforced plastic (FRP) pressure vessels, with double O-ring sealed ports, eliminate leaks.

### AQUA WHISPER ELECTRICAL SPECIFICATIONS:

At normal operation the booster pump starts first then several seconds later the high-pressure pump starts. (H.P. = Horse Power; RPM = Revolutions Per Minute; FLA = Full Load Amperes; LRA = Locked Rotor Amperes @ Start Up; Max. = Maximum)

#### SINGLE PHASE ALTERNATING CURRENT. DUAL VOLTAGE & DUAL CYCLE ELECTRIC MOTORS:

Pump Motor	Voltage VAC	Hz	H.P.	RPM	Max. FLA	Max. LRA
Booster Pump	110-115 / 220-230	50 / 60	.5	2850 / 3450	9.4 / 4.7	20 / 10
High-Pressure Pump	110-115 / 220-230	50 / 60	3 / 2.5	2850 / 3450	25.4 / 12.7	89 / 44

#### THREE PHASE ALTERNATING CURRENT:

Pump Motor	Voltage VAC	Hz	H.P.	RPM	Max. FLA	Max. LRA
Booster Pump	220-230 / 380-460	50 / 60	.5	2850 / 3450	2.5 / 1.5	8.2 / 4.7
High-Pressure Pump	220-230 / 380-460	50 / 60	3 / 2.5	2850 / 3450	7.9 / 4.6	24.9 / 14.4

#### RECOMMENDED AMPERAGE RATING OF CIRCUIT BREAKER:

Operating AC Voltage	Phase	Recommended Circuit Breaker
110 - 115 / 220 - 230	Single	50 Ampere / 25 Ampere
220 / 380 / 460	Three	15 Ampere / 10 Ampere / 10 Ampere

#### AQUA WHISPER WEIGHTS:

	450-1	700-1	900-1	900-2	1400-2	1800-2
Compact Weight in Lbs. / Kg	147 / 67	150 / 68	152 / 69	159 / 72	165 / 75	170 / 77
Modular Weight in Lbs. / Kg	113 / 51	116 / 53	118 / 54	125 / 57	131 / 59	136 / 62

**WATER CONNECTIONS:** Feed Water 3/4", Brine Discharge 3/4", Product Water 1/2"

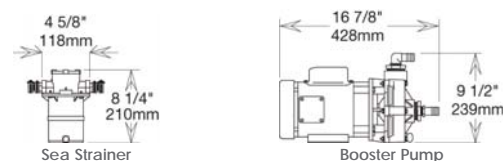
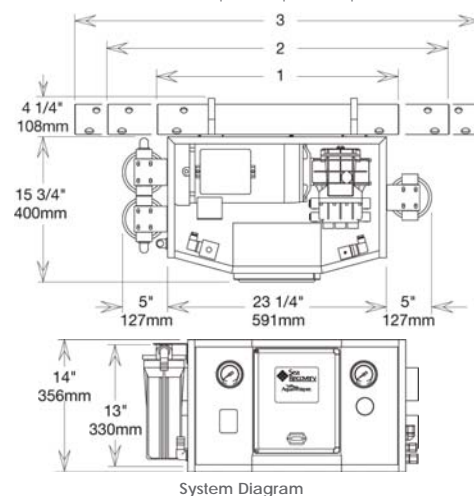
## Aqua Whisper Compact

Part Number	Model Number	1 hour of operation:		24 hours of operation:	
		U.S. Gal / Liters		U.S. Gal / Liters	
A87000040ZZ	Aqua Whisper Compact 450-1	19	/ 71	450	/ 1,703
A87000060ZZ	Aqua Whisper Compact 700-1	29	/ 110	700	/ 2,650
A87000080ZZ1	Aqua Whisper Compact 900-1	38	/ 142	900	/ 3,407
A87000080ZZ2	Aqua Whisper Compact 900-2	38	/ 142	900	/ 3,407
A87000012ZZ	Aqua Whisper Compact 1400-2	58	/ 221	1,400	/ 5,300
A87000015ZZ	Aqua Whisper Compact 1800-2	75	/ 284	1,800	/ 6,814

**Aqua Whisper Compact** is a low profile, horizontal one piece frame configuration that minimizes installation time. All components within the frame are readily accessible for ease of maintenance.



1. 27 15/16" - 710mm: SRC Aqua Whisper Compact 450-1 & 900-2
2. 37 15/16" - 964mm: SRC Aqua Whisper Compact 700-1 & 1400-2
3. 46 15/16" - 1192mm: SRC Aqua Whisper Compact 900-1 & 1800-2



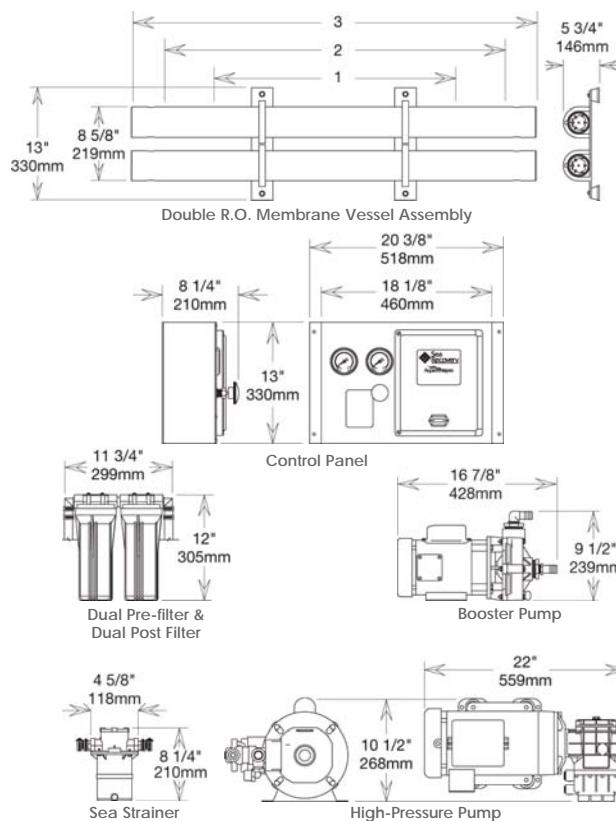
## Aqua Whisper Modular

Part Number	Model Number	1 hour of operation:		24 hours of operation:	
		U.S. Gal / Liters		U.S. Gal / Liters	
A89000040ZZ	Aqua Whisper Modular 450-1	19	/ 71	450	/ 1,703
A89000060ZZ	Aqua Whisper Modular 700-1	29	/ 110	700	/ 2,650
A89000080ZZ1	Aqua Whisper Modular 900-1	38	/ 142	900	/ 3,407
A89000080ZZ2	Aqua Whisper Modular 900-2	38	/ 142	900	/ 3,407
A89000012ZZ	Aqua Whisper Modular 1400-2	58	/ 221	1,400	/ 5,300
A89000015ZZ	Aqua Whisper Modular 1800-2	75	/ 284	1,800	/ 6,814

**Aqua Whisper Modular** allows for separate system component placement when there is insufficient space for the compact system.



1. 27 15/16" - 710mm: SRC Aqua Whisper Modular 450-1 & 900-2
2. 37 15/16" - 964mm: SRC Aqua Whisper Modular 700-1 & 1400-2
3. 46 15/16" - 1192mm: SRC Aqua Whisper Modular 900-1 & 1800-2







Picture courtesy of Hunter Marine

## Aqua Mini™ 170 & 350 Series

- This full-featured, compact reverse osmosis desalination system is ideal for the smaller power or sail boat from 35 to 45 ft in length (10 to 14 meters).
- The Aqua Mini produces fresh water at the rate of either 170 or 350 U.S. gallons per day (644 or 1,325 liters per day). Hourly production is 7 or 15 U.S. gallons per hour (27 or 55 liters per hour).
- Semi-automatic operation with full function, electronic controls provide safety features and ease of operation.
- The touch pad control panel provides 16 illuminated LED status indication lamps of the system operation and product water quality.
- Fault LED indication enables the operator to easily diagnose required maintenance.
- The available remote control allows for remote operation of the system.
- The Aqua Mini 316 stainless steel, high-pressure, ceramic, plunger pump delivers quiet and pulsation-free, smooth operation with 2,000 hours between required seal maintenance.
- For those that demand quality with a proven track record of reliability at a competitive price.
- Available in a small footprint, compact frame configuration for easy installation and accessible components for quick access during maintenance.
- The Aqua Mini is lightweight and easy to install.
- Automatic fresh water flush with 7 day repeat available. Protects the internal components of the system as well as the R.O. membrane element.
- Optional accessories are available to enhance the performance of the Aqua Mini.
- Includes full installation kit and detailed owner's manual.
- Refer to the back page of this brochure for comparison of features.

## Aqua Mini™ 170 & 350 Series

The Aqua Mini water makers are ideal for the smaller pleasure craft under 45 feet in length (13 meters). The small footprint and compact configuration is easy to install and simple to operate. The compact frame design allows for easy access to components for operation and maintenance. The Aqua Mini produces either 170 or 350 U.S. gallons per day (644 or 1,325 liters per day) or 7 or 15 U.S. gallons per hour (27 or 55 liters per hour).

Microprocessor controlled electronics with state-of-the-art technology and reliability

Fiberglass pressure vessels eliminate corrosion and provide a stronger and more durable housing for the R.O. membrane

Available automatic fresh water flush at each shut down and every 7 days protect the system and R.O. membrane elements.



Quiet and pulsation free operation

Lightweight and corrosion resistant frame

Touch pad control panel allows simple touch operation and provides illuminated status indication.

Small footprint for easy installation aboard smaller pleasure crafts

### ELECTRICAL SPECIFICATIONS:

At normal operation the booster pump starts first, then several seconds later the high-pressure pump starts. (H.P. = Horse Power; RPM = Revolutions Per Minute; FLA = Full Load Amperes; LRA = Locked Rotor Amperes @ Start Up; Max. = Maximum). Please specify DC voltage or single phase AC voltage and cycles when ordering.

### SINGLE PHASE ALTERNATING CURRENT DUAL VOLTAGE ELECTRIC MOTORS:

Pump Motor	Voltage VAC	Hz	H.P.	RPM	Max. FLA	Max. LRA
<b>Aqua Mini 170:</b>						
Booster Pump	110-115 / 220-230	50 / 60	.125	1438 / 1725	1 / .5	20 / 10
High-Pressure Pump	110-115 / 220-230	50 / 60	.333	1438 / 1725	6 / 3	26 / 13
<b>Aqua Mini 350:</b>						
Booster Pump	110-115 / 220-230	50 / 60	.333	1438 / 1725	6 / 3	24 / 12
High-Pressure Pump	110-115 / 220-230	50 / 60	1	1438 / 1725	13 / 6.5	52 / 26

### Direct Current:

Model & Pump Motor	Voltage DC	H.P.	RPM	Max. FLA
Aqua Mini 170 Booster	12 / 24	.125	1725	5 / 2.5
Aqua Mini 170 High-Pressure	12 / 24	.333	1725	29 / 14

### RECOMMENDED AMPERAGE RATING OF CIRCUIT BREAKER:

Model	Operating Voltage	Phase	Recommended Circuit Breaker
Aqua Mini 170	12 / 24 VDC		40 Ampere / 20 Ampere
Aqua Mini 170	115 / 230 VAC	Single	10 Ampere / 10 Ampere
Aqua Mini 350	115 / 230 VAC	Single	25 - 30 Ampere / 15 Ampere

AQUA MINI WEIGHTS:	Aqua Mini 170	Aqua Mini 350
Compact Weight in Lbs. / Kg	70 / 32	105 / 48

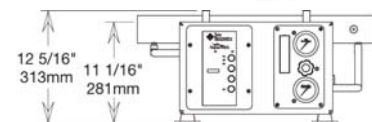
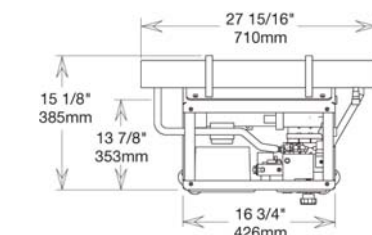
**WATER CONNECTIONS:** Feed Water 1/2", Brine Discharge 1/2", Product Water 1/4"



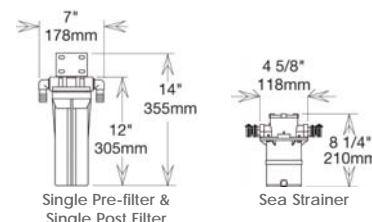
## Aqua Mini 170

Part Number	Model Number	1 hour of operation:	24 hours of operation:
		U.S. Gal / Liters	U.S. Gal / Liters
A222000170	Aqua Mini Compact 170	7 / 27	170 / 644

**Aqua Mini Compact** design is a low profile and small footprint, horizontal-paneled frame configuration that minimizes installation time and space. All components within the frame are readily accessible for ease of maintenance.



System Diagram

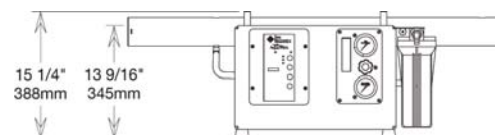
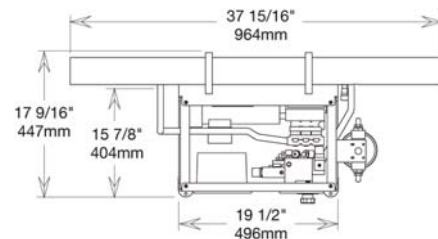


Booster Pump

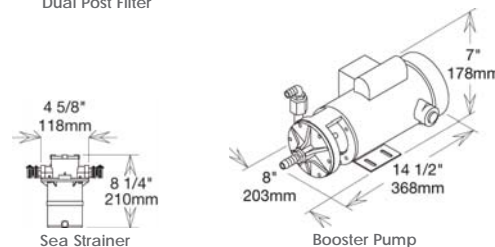
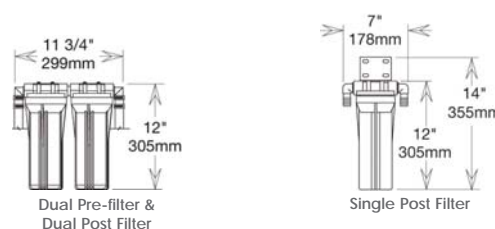
## Aqua Mini 350

Part Number	Model Number	1 hour of operation:	24 hours of operation:
		U.S. Gal / Liters	U.S. Gal / Liters
A222000350	Aqua Mini Compact 350	15 / 55	350 / 1,325

**Aqua Mini Compact** design is a low profile and small footprint, horizontal-paneled frame configuration that minimizes installation time and space. All components within the frame are readily accessible for ease of maintenance.



System Diagram



Booster Pump



# UltraWhisper™

Picture courtesy of Sunreef Yachts

## Ultra Whisper™ 200 - 600 GPD Series

- This energy recovery, low power consumption water maker is ideally suited for the smaller sail or power boat that has limited AC power under 4 kW or only DC power available.
- Extraordinarily quiet and smooth operation.
- One-touch, fully automated operation. Does not require operator attention or pressure adjustment. This energy efficient reverse osmosis desalinators self-adjusts to any feed water condition.
- The user-friendly touch pad provides 15 illuminated LED status indication lamps of the system operation and product water quality.
- Fault LED indication is provided for easy diagnosis of required maintenance.
- Remote control available.
- Patented, simplistic designed energy recovery device (enhancer), has fewer moving parts and requires less maintenance. Material of construction is duplex stainless steel that provides corrosion and erosion resistance far beyond 316 SS.
- Water lubricated (no oil changes are required).
- Versatile configurations in a compact or modular style offer limitless installation opportunities.
- Automatic fresh water flush with 7 day repeat protects the internal components of the system and enhances the life of the R.O. membrane element.
- Optional equipment available to enhance the performance of the Ultra Whisper.
- Includes full installation kit and detailed owner's manual.
- Refer to the back page of this brochure for comparison of features.

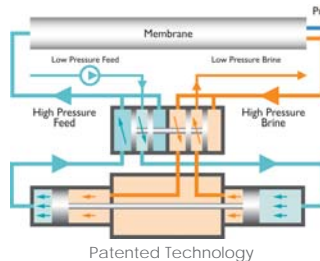
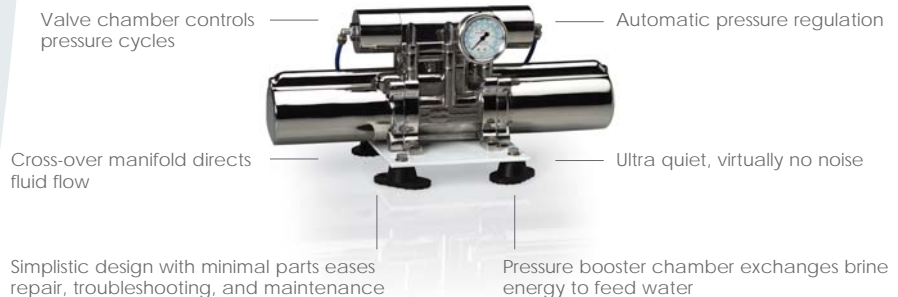
## Ultra Whisper™ 200 - 600 Series

The Ultra Whisper is the logical choice for those who require a low power consumption water maker and is ideal for small sail and power boats that either have only DC power available or small AC generators less than 4 kW in size.

This energy efficient water maker self-adjusts to any feed water condition. The user-friendly touch pad provides fifteen (15) illuminated LED status indication lamps of the system operation and product water quality. Fault LED indication is provided for easy diagnosis of required maintenance. Operation of the system can also be performed from a remote location.

The Ultra Whisper patented energy recovery device (enhancer) is smooth running, extraordinarily quiet, and water lubricated, so no oil changes are required. This state-of-the-art pump is manufactured from highly corrosion and erosion resistant duplex stainless steel material that provides far greater protection than 316 stainless steel.

### Elegant yet rugged investment casting, lightweight, high-performance design



### The ultimate in automated, quiet and efficient water makers

Sea Recovery's Ultra Whisper™ Desalinators, with its unique EfficientSea™ Energy Transfer technology, brings efficient, compact, extraordinarily quiet water making to small and midsize power or sail boats.

An ingeniously designed manifold and a two-valve flow control system deliver smooth, constant, fault-free, automatic operation with no valves to adjust.

### ELECTRICAL SPECIFICATIONS:

	UW 200 .3	UW 300 .3	UW 400 .3	UW 500 .5	UW 600 .5
Feed Water Pump Horse Power					
12 / 24 VDC Nominal Operating Amps	16 / 8	24 / 12	24 / 12	na / 24	na / 26
12 / 24 VDC Circuit Breaker Amperage	30 / 15	30 / 15	30 / 15	na / 25	na / 25
115 / 230 VAC 60 Hz Nominal Operating Amps	5 / 2.5	5.3 / 2.7	5.3 / 2.7	7.2 / 3.6	7.5 / 3.7
115 / 230 VAC 60 Hz Starting Amps	25 / 12.5	25 / 12.5	25 / 12.5	46 / 23	46 / 23
115 / 230 VAC 60 Hz Circuit Breaker Amps	10 / 5	10 / 5	10 / 5	10 / 5	10 / 5
110 / 220 VAC 50 Hz Nominal Operating Amps	4.8 / 2.4	5.1 / 2.5	5.1 / 2.5	7 / 3.5	7.3 / 3.6
110 / 220 VAC 50 Hz Starting Amps	26 / 13	26 / 13	26 / 13	44 / 22	44 / 22
110 / 220 VAC 50 Hz Circuit Breaker Amps	10 / 5	10 / 5	10 / 5	10 / 5	10 / 5

Nominal operating amperage will increase when:

The feed water temperature is lower than 77° Fahrenheit / 25° Celsius.

The feed water salinity is greater than 35,000 PPM TDS (3.5% total dissolved solids)

Nominal operating amperage will decrease when:

The feed water temperature is higher than 77° Fahrenheit / 25° Celsius.

The feed water salinity is less than 35,000 PPM TDS (3.5% total dissolved solids)

### WEIGHTS:

	UW 200	UW 300	UW 400	UW 500	UW 600
Compact Weight in Lbs. / Kg	130 / 59	145 / 66	145 / 66	155 / 70	155 / 70
Modular Weight in Lbs. / Kg	125 / 59	140 / 63	140 / 63	150 / 68	150 / 68

**WATER CONNECTIONS:** Feed Water 1/2", Brine Discharge 1/2", Product Water 1/4"

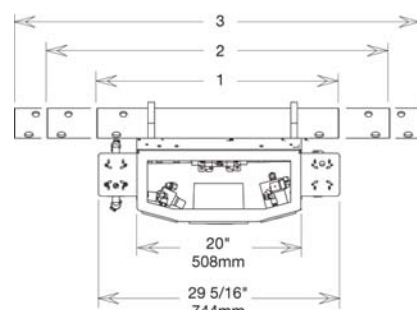
## Ultra Whisper Compact

Part Number	Model Number	1 hour of operation:		24 hours of operation:	
		U.S. Gal / Liters		U.S. Gal / Liters	
A38000020C	Ultra Whisper Compact 200	8	32	200	757
A38000030C	Ultra Whisper Compact 300	13	47	300	1,136
A38000040C	Ultra Whisper Compact 400	17	63	400	1,514
A38000050C	Ultra Whisper Compact 500	21	79	500	1,893
A38000060C	Ultra Whisper Compact 600	25	95	600	2,271

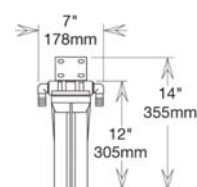
**Ultra Whisper Compact** is a low profile, horizontal, one-piece frame configuration that minimizes installation time. All components within the frame are readily accessible for ease of maintenance.



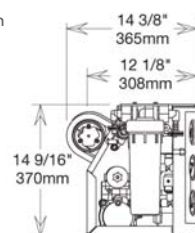
1. 27 15/16" - 710mm: SRC Ultra Whisper Compact 200
2. 37 15/16" - 964mm: SRC Ultra Whisper Compact 300
3. 46 15/16" - 1192mm: SRC Ultra Whisper Compact 400, 500 & 600



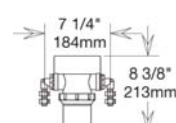
System Diagram



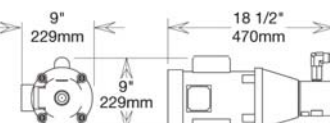
Single Post Filter



System Diagram



Sea Strainer



Feed Pump

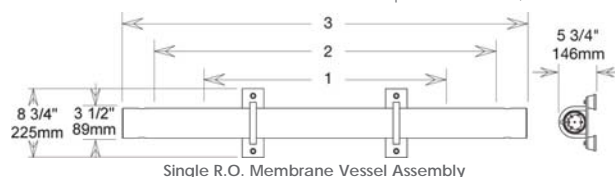
## Ultra Whisper Modular

Part Number	Model Number	1 hour of operation:		24 hours of operation:	
		U.S. Gal / Liters		U.S. Gal / Liters	
A38000020M	Ultra Whisper Modular 200	8	32	200	757
A38000030M	Ultra Whisper Modular 300	13	47	300	1,136
A38000040M	Ultra Whisper Modular 400	17	63	400	1,514
A38000050M	Ultra Whisper Modular 500	21	79	500	1,893
A38000060M	Ultra Whisper Modular 600	25	95	600	2,271

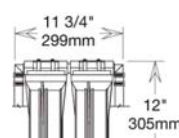
**Ultra Whisper Modular** allows for separate system component placement when there is insufficient space for the compact system.



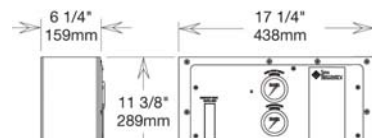
1. 27 15/16" - 710mm: SRC Ultra Whisper Modular 200
2. 37 15/16" - 964mm: SRC Ultra Whisper Modular 300
3. 46 15/16" - 1192mm: SRC Ultra Whisper Modular 400, 500 & 600



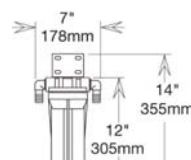
Single R.O. Membrane Vessel Assembly



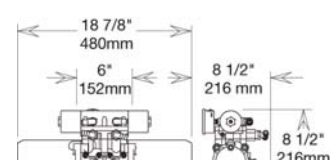
Dual Pre-filter & Dual Post Filter



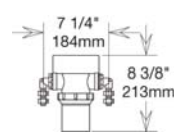
Control Panel



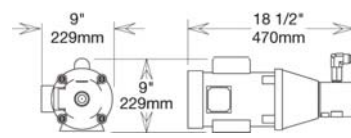
Single Post Filter



Energy Transfer Device



Sea Strainer



Feed Pump





# Coral Sea™

Picture courtesy of Palmer Johnson Yachts

## Coral Sea™ Series

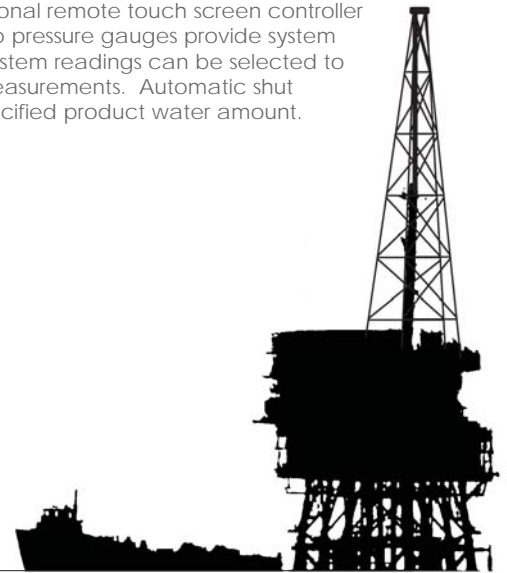
- Ideally designed for: mega-yachts, commercial fishing vessels, work boats, oilrigs, charter boats, land-based shoreline hotels, homes, laundry mats, restaurants, and any business on or near the ocean that requires fresh water.
- Semi-automatic operation with PLC logic and touch screen controls.
- User-friendly touch screen is simple to use and easy to understand. Pictorial displays of all operating conditions. All system readings in numeric or bar graph format. User changeable from U.S. standard to metric measurements. Automatic shut down can be set for time duration or product water production amount.
- Robust engineering with lightweight design.
- Small footprint with accessibility for maintenance.
- Three versatile configurations for every installation opportunity: horizontal frame, vertical frame, modular style.
- Fiberglass reinforced plastic (FRP) pressure vessels provide 100% corrosion resistance and superior strength.
- Low-pressure transducer provides reliable safety shut down when pre-filter maintenance is required.
- High-pressure transducer provides reliable safety shut down if operating pressure limit is exceeded.
- Remote control available.
- Electronic flow meters measure exact feed water flow, brine discharge flow, and product water flow.
- Built-in clean and rinse valves make system rinsing and R.O. membrane cleaning simple.
- Oversized, 50 square foot cartridge pre-filter elements provide maximum filtration loading, minimizing maintenance requirements.
- Optional features available to enhance the Coral Sea performance.
- Refer to the back page of this brochure for comparison of features.

## Coral Sea™ Series

The Coral Sea Series reverse osmosis desalinator is the ultimate quality solution for all applications.

The rugged, yet compact frame designs allow for versatile installations. The Coral Sea system features semi-automatic operation with touch screen controls. The user-friendly touch screen displays pictorial images of all operating conditions, which can also be viewed with the optional remote touch screen controller from any location on the boat. Back-up pressure gauges provide system operating conditions at a glance. All system readings can be selected to display either U.S. standard or metric measurements. Automatic shut down can be set on a timer or for a specified product water amount.

The Sea Recovery Coral Sea Series is designed with robust engineering for any commercial application.



### ELECTRICAL SPECIFICATIONS:

At normal operation the booster pump starts first, then several seconds later the high-pressure pump starts. (H.P. = Horse Power; RPM = Revolutions Per Minute; FLA = Full Load Amperes; LRA = Locked Rotor Amperes @ Start Up; Max. = Maximum). Specify AC voltage, cycles and phase when ordering.

### CORAL SEA 2800 & 3600 SINGLE PHASE ALTERNATING CURRENT DUAL VOLTAGE ELECTRIC MOTORS:

Pump Motor	Voltage VAC	Hz	H.P.	RPM	Max. FLA	Max. LRA
Booster Pump	220 / 230	50 / 60	1	2850 / 3450	5.7 / 5.5	40 / 38.5
High-Pressure Pump	220 / 230	50 / 60	5	1438 / 1725	26.3 / 21	183 / 146

### ALL CORAL SEA SYSTEMS OPERATING FROM THREE PHASE ALTERNATING CURRENT:

Pump Motor	Voltage VAC	Hz	H.P.	RPM	Max. FLA	Max. LRA
<b>Coral Sea 2800 &amp; 3600</b>						
Booster Pump	220 / 380	50	1	2850	3.3 / 1.9	26 / 15
High-Pressure Pump	220 / 380	50	5	1438	21 / 9.6	138 / 80
Booster Pump	208 / 230 / 460	60	1	3450	3.5 / 3.2 / 1.6	27.6 / 25 / 12.5
High-Pressure Pump	208 / 230 / 460	60	5	1725	14.6 / 13.2 / 6.6	122 / 110 / 55
<b>Coral Sea 4200, 5200, 6200, &amp; 6800</b>						
Booster Pump	220 / 380	50	1	2850	3.3 / 1.9	26 / 15
High-Pressure Pump	220 / 380	50	10	1438	33 / 19	276 / 160
Booster Pump	208 / 230 / 460	60	1	3450	3.5 / 3.2 / 1.6	27.6 / 25 / 12.5
High-Pressure Pump	208 / 230 / 460	60	10	1725	29 / 26 / 13	243 / 220 / 110

### RECOMMENDED AMPERAGE RATING OF CIRCUIT BREAKER:

System Model	AC Voltage	Cycles	Phase	Circuit Breaker Amp
Coral Sea 2800 & 3600	220 / 230	50 / 60	single	65 / 55
Coral Sea 2800 & 3600	220 / 380	50	three	50 / 25
Coral Sea 2800 & 3600	208 / 230 / 460	60	three	35 / 35 / 15
Coral Sea 4200 - 6800	220 / 380	50	three	70 / 40
Coral Sea 4200 - 6800	208 / 230 / 460	60	three	65 / 60 / 30

CORAL SEA WEIGHTS:	2800	3600	4200	5200	6200	6800
Horizontal in Lbs. / Kg	473 / 215	485 / 220	750 / 340	800 / 364	850 / 386	900 / 409
Vertical in Lbs. / Kg	473 / 215	485 / 220	700 / 318	750 / 340		
Modular in Lbs. / Kg	425 / 193	435 / 197				

### EXTERNAL INSTALLATION WATER CONNECTIONS:

Coral Sea 2800 & 3600 all ANSI Threaded Flange:

Feed Inlet 3/4", Clean Inlet 3/4", Brine Discharge 3/4", Clean Return 3/4", Product 1/2"

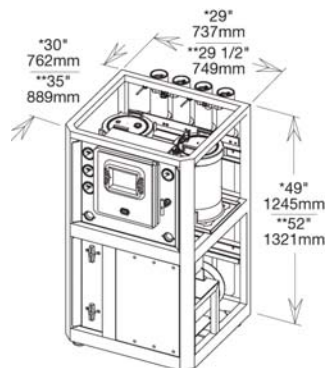
Coral Sea 4200, 5200, 6200, & 6800 all ANSI Threaded Flange:

Feed Inlet 1", Clean Inlet 1", Brine Discharge 1", Clean Return 1", Product 3/4"

## Coral Sea Vertical

Part Number	Model Number		1 hour of operation: U.S. Gal / Liters	24 hours of operation: U.S. Gal / Liters
*A610702400	Coral Sea Vertical	2800	117 / 442	2,800 / 10,599
*A610703000	Coral Sea Vertical	3600	150 / 568	3,600 / 13,627
**A610203700	Coral Sea Vertical	4200	175 / 662	4,200 / 15,899
**A610304600	Coral Sea Vertical	5200	217 / 820	5,200 / 19,684

Coral Sea Vertical features a vertical, one-piece frame configuration with a smaller footprint. The sea strainer and booster pump are mounted external of the frame. All components within the frame are readily accessible for ease of maintenance.



\*Vertical with 3" Membrane Vessels  
(top dimensions in the diagram)  
2800 to 3600 GPD  
2800/3/V, 3600/3/V

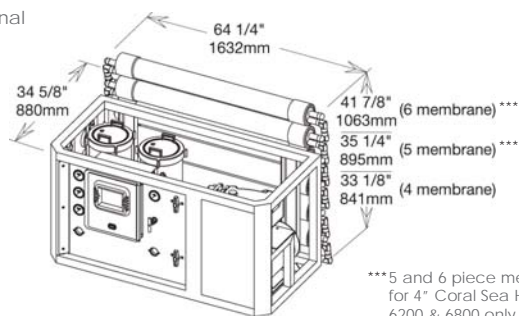
\*\*Vertical with 4" Membrane Vessels  
(bottom dimensions in the diagram)  
4200 to 5200 GPD  
4200/4/V, 5200/3/V



## Coral Sea Horizontal

Part Number	Model Number		1 hour of operation: U.S. Gal / Liters	24 hours of operation: U.S. Gal / Liters
*A600702400	Coral Sea Horizontal	2800	117 / 442	2,800 / 10,599
*A600703000	Coral Sea Horizontal	3600	150 / 568	3,600 / 13,627
**A600203700	Coral Sea Horizontal	4200	175 / 662	4,200 / 15,899
**A600304600	Coral Sea Horizontal	5200	217 / 820	5,200 / 19,684
**A600405500	Coral Sea Horizontal	6200	258 / 978	6,200 / 23,469
**A600506300	Coral Sea Horizontal	6800	283 / 1,073	6,800 / 25,741

Coral Sea Horizontal features a horizontal, one-piece frame configuration, with external sea strainer and booster pump. All components within the frame are readily accessible for ease of maintenance.



\*Horizontal with 3" Membrane Vessels  
(top dimensions in the diagram)  
2800 to 3600 GPD  
2800/3/H, 3600/3/H

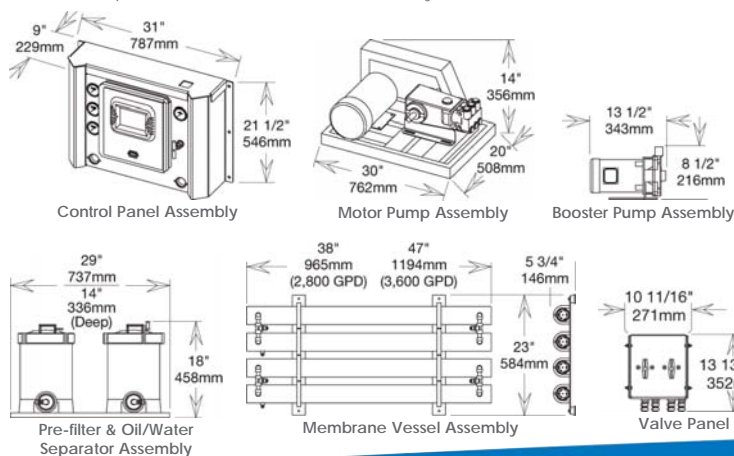
\*\*Horizontal with 4" Membrane Vessels  
(bottom dimensions in the diagram)  
4200 to 6800 GPD  
4200/4/H, 5200/4/H, 6800/4/H



## Coral Sea Modular

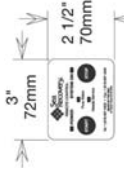
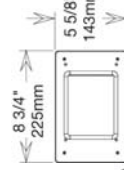
Part Number	Model Number		1 hour of operation: U.S. Gal / Liters	24 hours of operation: U.S. Gal / Liters
*A620702400	Coral Sea Modular	2800	117 / 442	2,800 / 10,599
*A620703000	Coral Sea Modular	3600	150 / 568	3,600 / 13,627

Coral Sea Modular is designed for separate system component placement if there is insufficient space for the horizontal or vertical system.



\*Modular with 3" Membrane Vessels  
2800 to 3600 GPD  
2800/3/M, 3600/3/M

Although each Sea Recovery reverse osmosis desalination system comes complete and ready to produce great tasting fresh water upon installation, our optional accessories have been specifically designed to enhance your cruising experience. Pictured below are just a few of the accessories available (Some accessories are standard with certain systems. Please consult Sea Recovery's list price sheet for details).



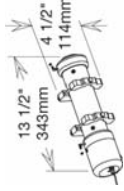
#### Aqua Matic Touch Screen Remote

User-friendly one-touch operation with pictorial displays. Can be operated from any location on the boat.



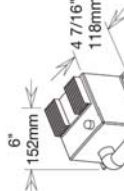
#### Touch Pad Remote Controls

Conveniently allows system operation from distant locations.



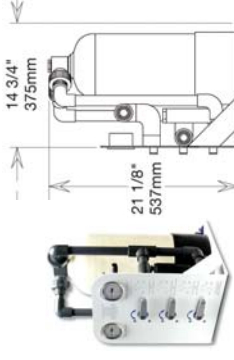
#### Ultra Violet Sterilizer

For vessels operating in contaminated waters, the Sea Recovery-UV removes 99.9% of all microorganisms. Compact, self-contained, and easily installed.



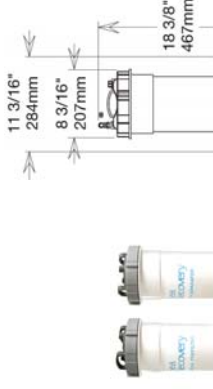
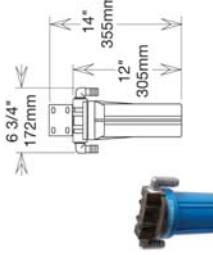
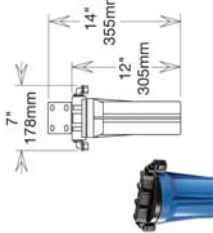
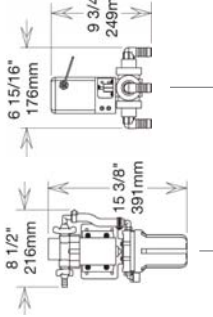
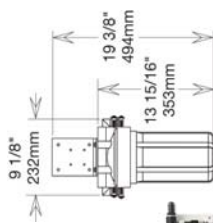
#### Soft Motor Start

Reduces amps starting by more than 50%. Allows for operation with smaller generators



#### Multi Media Filter

Traps suspended solids larger than 30 microns. Recommended for boats where feed water is high in suspended particles and biological growth (plankton, etc).



#### Fresh Water Flush

Extends the life of R.O. membranes. Unique timing feature flushes system automatically once every seven days.

#### With Solenoid Valve

#### With Actuator Valve

#### pH Neutralizer

Provides pH neutralization of the reverse osmosis system product water.

#### Plankton Filter

Reduces pre-filter changes and saves money. Recommended where feed water is high in suspended particles and biological growth (plankton).

#### Commercial Pre-filter & Oil/Water Separator

Oil water separator protects the R.O. membrane element from oil fouling. Commercial pre-filter lasts 10 times longer than the standard pre-filter set.

#### Consumables & Spares

Protect your investment with Sea Recovery spares and consumables.

#### SYSTEM FEATURES

SYSTEM FEATURES	Packaging	Installation Kit	Sea Strainer	Booster Pump	Feed Water Pump	Plankton Filter	Multi Media Filter	Commercial Pre-filter	Oil Water Separator	Dual 10" Pre-filter	Low & High Pressure Gauges	Low & High Pressure Transducers	Duplex Radial Axial Pump	316 SS Plunger Pump	Sound Reduction Chamber	Duplex Enhancer	High Pressure Hoses	R.O. Membrane Vessel Assy.	Manual Pressure Adjust	Automated Pressure Adjust	Brine Flow Meter	Product Flow Meter	Salinity Probe	Automatic 3-Way Diversion Valve	Charcoal Filter	pH Neutralizer	U.V. Sterilizer	Auto Fresh Water Flush	Rinse & Clean Valves	Touch Screen Automation	Touch Pad Operation	Full Feature Remote	AC Soft Motor Starter	Horizontal Compact Frame	Vertical Compact Frame	Modular
	I	I	I	I	NR	O	O	NC	NC	I	NR	I	I	NR	I	NR	I	I	I	I	I	I	I	I	I	I	O	I	O	I	NR	O	O	A	A	A
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	I	I	I	NR	O	O	O	I	I	I	I	I	-	O	I	-	NR	I	I	I	I	I	I	I	I	O	O	O	O	O	NR	O	O	A	A	A

AVAILABLE = A INCLUDED = I NO CHARGE OPTION = NC OPTION = O NOT REQUIRED = NR NOT AVAILABLE = -



PURCHASING GUIDE FOR APPROPRIATE SYSTEM

KEY C= Compact M= Modular	PART NUMBER	GALLONS		LITERS												ALTERNATING CURRENT 1 PHASE		ALTERNATING CURRENT 3 PHASE																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																											
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OPERATING VOLTAGE	DIRECT CURRENT		ALTERNATING CURRENT 1 PHASE			ALTERNATING CURRENT 3 PHASE		
	12 VDC	24 VDC	115 VAC, 60 Hz, 1 Ph.	230 VAC, 60 Hz, 1 Ph.	110 VAC, 50 Hz, 1 Ph.	220 VAC, 50 Hz, 1 Ph.	208 VAC, 60 Hz, 1 Ph.	230 VAC, 60 Hz, 3 Ph.
Aqua Matic								
Aqua Whisper								
Aqua Mini 170								
Aqua Mini 350								
Ultra Whisper 200 - 400								
Ultra Whisper 500 - 600								
Coral Sea								

**SPECIFICATIONS**

**PRODUCT WATER PRODUCTION STATED PER HOUR AND PER DAY OF OPERATION:** Based on +/-15% at 850 psig / 56 BAR, 77°F / 25°C, 35,000 PPM TDS

**SALT REJECTION (CHLORIDE ION):** 99.4%

**PRODUCT WATER TEMPERATURE:** Ambient to feed water temperature

**SALINITY MONITORING:** Automatic computer controlled electronic monitoring with continuous readout in micromho per cubic centimeter, are temperature compensated & of a fail-safe design

**SALINITY RANGE OF FEED WATER:** Seawater up to 50,000 PPM TDS (NaCl) (typical seawater salinity is 35,000 PPM TDS NaCl).

**TEMPERATURE RANGE:** Max. 122°F / 50°C, Min. 33°F / 5°C

**REVERSE OSMOSIS MEMBRANE:** Specifically selected High Rejection / High Yield aromatic tri-polyamid, thin film composite, spiral wound, single pass reverse osmosis membrane element.

**CHLORINE TOLERANCE:** 0.1 PPM pH RANGE: 3 - 11

**FEED WATER PRESSURE:** Min 6 PSI / 42 Kg/cm2 / 41.4 kPa Max 40 PSI / 2.8 Kg/cm2 / 275.8 kPa

**OPERATING PRESSURE:** From seawater @ 35,000 PPM & 77°F Nominal  
800 PSI / 56.25 Kg/cm2 / 5516 kPa

Authorized dealer in your area:



P.O. Box 5288, Carson, California 90745-5288 U.S.A.  
Toll Free: 1 (800) 354-2000 • Tel: 1 (310) 637-3400 • Fax: 1 (310) 637-3430  
Web: <http://www.searecovery.com> • Email: [srcsales@searecovery.com](mailto:srcsales@searecovery.com)

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SRCmarineAUG06

Information published in this brochure is for general planning and layout purposes. For specific detailed installation, information refer to Sea Recovery owner's manual.  
Sea Recovery reserves the right to change specifications and make improvements without incurring the obligation to make similar changes on existing previously sold equipment.